



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	6686A 1	CYLINDER BLOCK AND CRANK	1	UNITED STATES 5050791 AND I	
1	852	7405A 3	CYLINDER BLOCK AND CRANK	1	UNITED STATES 5050792 AND I	
2	1134	3197A 1	END CAP ASSEMBLY	1		
3	26	29476	OIL SEAL,END CAP	1		
4	25	47254	"O"RING	1		6
5	15	47248A 1	SHIM,END CAP TO CRANKCASE	AR		4
6	10	69034	SCREW,END CAP MOUNTING	4		
7	1148	5410A 1	END CAP ASSEMBLY,LOWER	1		
9	26	29476	OIL SEAL,END CAP	2		
10	25	32546	"O" RING, END CAP	1		6
11	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		4
12	10	69034	SCREW,END CAP MOUNTING (1"	3		
13		71808	COVER,WATER JACKET-CYLIND	1		
14	27	72142	GASKET,WATER JACKET COVE	1		6
15	10	53167	SCREW	23	WATER JACKET COVER TO CYL	
16	12	70132	WASHER	23	WATER JACKET COVER FASTE	
17	27	72507	GASKET,CYLINDER BLOCK TO B.	1		6
18		75778	PLATE,BAFFLE-EXHAUST MANIF	1		
19	27	72509	GASKET	1	BAFFLE PLATE TO EXHAUST M	6
20		79019	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER MOL	24		
22	22	32802	PLUG, PIPE - EXHAUST MANIFOL	1		
23	1023	5070	COVER, CYLINDER BLOCK	1		
24	27	72506	GASKET, CYLINDER BLOCK COV	1		6
25	10	69100	SCREW, COVER MOUNT (1"	16		
27	22	68307	PLUG, PIPE - CYLINDER BLOCK	1		
28		37440	BRACKET, MOUNT SUPPORT - C	1		
29	10	24234	SCREW, BRACKET TO CYLINDE	1		
30		62301	COVER, TRANSFER PORT (TOP)	2		
30		66094	COVER, TRANSFER PORT (BOTT	1		
31	27	64941	GASKET, TRANSFER PORT COVI	1		6
32	10	69100	SCREW, TRANSFER PORT COVE	16		
32	10	28636	SCREW, TRANSFER PORT COVE	11		
33		76367	POINTER, TIMING	1		
34	10	28636	SCREW, TIMING POINTER ATTA	1		
35	12	35462	WASHER, TIMING POINTER SCR	1		
36		46933A 3	GROUND STRAP ASSEMBLY, EX	2		
37	10	62568	SCREW, GROUND STRAP ATTA	2		
-	27	60476A,75	GASKET SET			